

3/16" ALLEN HEX ON MACHINE LEVELING JACKS (3/8-16)

9/16" HEX ON MACHINE MOUNT BOLTS (3/8-16)

3/16" ALLEN HEX ON MACHINE LEVELING JACKS (3/8-16)

DETAIL A
SCALE 1 : 6

7/16" HEX ON CONTROLLER MOUNT BOLTS (3/8-16)

3/4" HEX ON CONTROLLER MOUNT BOLTS (3/8-16)

DETAIL B
SCALE 1 : 6

DETAIL E
SCALE 1 : 6

4X Ø .563 THRU ALL FOR ANCHOR BOLTS

3/16" ALLEN HEX ON MACHINE LEVELING JACKS (3/8-16)

1 1/2" HEX ON DRAG BRAKE HOUSING

7/16" ALLEN HEX ON DRAG BRAKE ADJUSTMENT

DETAIL C
SCALE 1 : 6

9/16" HEX ON MACHINE MOUNT BOLTS (3/8-16)

3/16" ALLEN HEX ON MACHINE LEVELING JACKS (3/8-16)

9/16" HEX ON TOOLING MOUNT BOLTS (3/8-16)

3/16" ALLEN HEX ON TOOLING LEVELING JACKS (3/8-16)

DETAIL D
SCALE 1 : 6

The following is a non-comprehensive list of items suggested for installing the Reaction Arm 250. It is the installer's responsibility to understand the installation process and tools required prior to performing the work.

WRENCHES AND SOCKETS:	C-CLAMPS	LAYOUT PRINT & TAPE MEASURE
3/16 ALLEN HEX	MACHINIST LEVEL & BUBBLE LEVEL	BANDING SHEAR FOR PALLET DISASSEMBLY
7/16 ALLEN HEX	DRILL	FISH TAPE FOR ROUTING HOSES
9/16 HEX WRENCH	EXTENSION CORDS	EYE BOLTS FOR LIFTING PEDESTAL
3/4 HEX WRENCH	SLINGS	FORKLIFT TO LIFT RA INTO POSITION
1 1/2 HEX WRENCH	PLUMBING TOOLS	PERSONAL PROTECTIVE EQUIPMENT
TORQUE WRENCH	ELECTRICAL TOOLS	LADDERS

UNLESS OTHERWISE SPECIFIED:
 .X ± .1
 .XX ± .03
 .XXX ± .005
 1/X ± 1/32
 ANGLE ± .5°
 WELD +1/8
 -0

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BREAK ALL SHARP EDGES
 WGT: 224 LBS
 SIM TO: AHS015865-01
 MATL DESC:

MATL:
 MQTY:

PARTS TO BE MFG TO ES100

Positech
CORPORATION

REACTION ARM 250

SCALE: 1:8

DATE: 9/17/2019

DRAWN BY: KJB

DWG NO: RA250 INSTALL

SHT: 1 of 1

REV: